

*09/960,208*

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,815,480 B2

Page 1 of 1

DATED : November 9, 2004

INVENTOR(S) : Chen John Chu, Hagman John Francis and Statz Robert Joseph

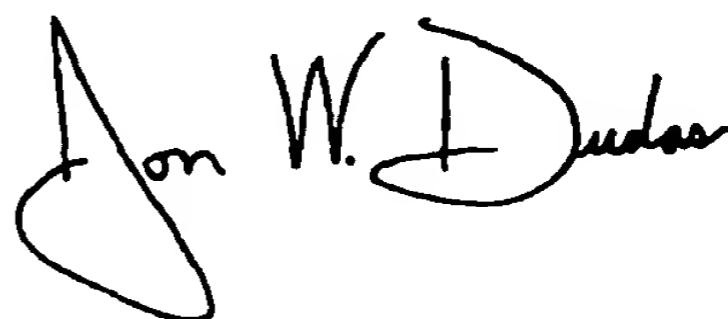
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 24,

Line 32, delete "dimple"; add -- cover --, so line reads:  
"cover thickness in the non-dimpled areas."

Signed and Sealed this

Seventeenth Day of May, 2005



JON W. DUDAS  
*Director of the United States Patent and Trademark Office*